

## **Product Description:**

DW 500 is a one-step plasma masking tape construction of a silicone rubber impregnated fiberglass cloth tape, coated with an aggressive high-temperature silicone adhesive. It will withstand a one-step grit blasting and plasma process yet will remove cleanly. DW 500 has a higher adhesion than most plasma masking tapes that allows it to easily conform to most complex shapes of the Aircraft Industry.

## **Application Information:**

DW 500 is used as a one-step masking tape in plasma spraying process. It provides superior high temperature protection during both grit blasting and plasma metallization operations.

| DW 500 Technical data            |                    |              |                                 |  |
|----------------------------------|--------------------|--------------|---------------------------------|--|
| Properties                       | Test Method        |              | Values                          |  |
| Material                         |                    | Silicor      | Silicone Impregnated Fiberglass |  |
| Adhesive System                  |                    |              | Silicone                        |  |
|                                  |                    | Imperial     | Metric                          |  |
| Backing Thickness                |                    | 0.008"       | 0.0203 cm                       |  |
| Adhesive Thickness               |                    | 0.005"       | 0.013 cm                        |  |
| Adhesion Strength                | ASTM D1000         | 50 oz./in.   | 558.05 g/cm                     |  |
| Continuous Operating Temperature |                    | 500°F        | 260°C                           |  |
| FAA Regulation                   | GE C10-012         | Approved     |                                 |  |
| Pratt & Whitney                  | PMC 4630, PMC 4295 | Approved     |                                 |  |
| Rolls-Royce Aero Repair          | OMAT 2/96M         | Approved     |                                 |  |
|                                  |                    |              |                                 |  |
| Packaging                        |                    |              |                                 |  |
| Core I.D.                        |                    | 3"           | 7.62cm                          |  |
| Width                            |                    | 0.25" to 36" | 0.635 to 91.44 cm               |  |
| Roll Length                      |                    | 36 yards     | 32.92 metres                    |  |

This technical data are of typical values and should not be used to write specifications, create warranties of any kind. Users should determine the suitability of the product for their applications.